

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 - CPR - 0116236-00-04** FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **JOSEF JASPER
 BEHÄLTER- UND APPARATEBAU GMBH & CO. KG
 HALVERDER STRASSE 2
 D - 48496 HOPSTEN**

PRODUCTION SITE(S): OTTO-HAHN-STRASSE 5
 D - 48480 SCHAPEN

TECHNICAL SPECIFICATION: EN 1090-2:2018-09
 DIBT- ZULASSUNGSBESCHEID Z-30.3-6

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 121 - UP - SUB POWDER WELDING
 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE
 136 - MAG - METAL - FILLED WIRE WELDING
 138 - MAG - FILLED WIRE WELDING
 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088

RESPONSIBLE WELDING COORDINATOR: JOSEF-DANIEL JASPER BORN 19.12.1971
 WELDING ENGINEER/EWE (DVS/EWF)

REPRESENTATIVES: HANS-GEORG HUSMANN BORN 04.09.1960
 WELDING ENGINEER (DVS)

START OF VALIDITY: 26.09.2020

NEXT INSPECTION: 25.09.2023 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0116236-00-04**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 06.01.2021


 Dipl.-Ing. René Lövenich
 Head of Certification Body